# TDHMB080-SUB-1F



#### **TDHMB080 Airflow - Heating**

	*DHMB080ACV3VB* Furnace Heating Airflow (CFM) and Power (Watts) vs. External Static Pressure With Filter								ith Filter
		Airflow	Target Airflow	1	External Static Pressure				
		Setting	(See Note 5)		0.1	0.3	0.5	0.7	0.9
			683	CFM	648	670	681	685	687
		Low		Temp. Rise	57	55	54	54	54
	40%			Watts	79	79	148	155	219
		Medium Low	709	CFM	676	698	708	711	712
				Temp. Rise	54	53	52	52	52
				Watts	85	85	156	163	230
	(IOW)		735	CFM	705	725	735	737	736
	Tical	Medium**		Temp. Rise	52	51	50	50	50
				Watts	93	90	165	170	241
			845	CFM	824	841	849	846	838
		High		Temp. Rise	45	44	43	43	44
				Watts	129	119	207	206	291
		Low	936	CFM	923	937	943	936	923
				Temp. Rise	55	54	54	54	55
_	65%			Watts	166	148	249	241	336
ßu		Medium Low	972	CFM	962	974	980	972	956
ati				Temp. Rise	52	52	51	52	53
ê				Watts	183	161	268	256	355
-	(meaium)	Medium**	1008	CFM	1001	1012	1017	1008	990
	Heat			Temp. Rise	50	50	50	50	51
				Watts	201	174	288	272	374
		High	1159	CFM	1165	1171	1173	1158	1130
				Temp. Rise	43	43	43	44	45
				Watts	286	240	382	348	460
	100% (high) Heat	Low	1300	CFM	1318	1319	1319	1297	1261
				Temp. Rise	53	53	53	54	56
				Watts	382	314	485	431	549
		Medium Low	1350	CFM	1372	1372	1370	1347	1307
				Temp. Rise	51	51	51	52	54
				Watts	420	343	526	463	582
		Medium**	1400	CFM	1426	1424	1422	1396	1354
				Temp. Rise	49	49	49	50	52
				Watts	460	373	569	497	617
		High		CFM	1654	1645	1639	1605	1549
			1610	Temp. Rise	42	43	43	44	45
				Watts	650	518	770	655	772

Notes: 1. \* First letter may be "A" or "T". 2. \*\* Factory setting. 3. Continuous Fan Setting: Heating or cooling airflow is approximately 50% of selected

Continuous Fan Setting: Heating or cooling almow is approximately all cooling value.
LOW 350 cfm/ton is recommended for variable speed application for COMFORT & HUMID CLIMATE setting; NORMAL is 400 cfm/ton; HIGH 450 cfm/ton is for DRY CLIMATE setting.
Target airflow is field selectable for third stage heating. Target airflow for first and second stage heating are percentages of third stage target and are not field selectable.

#### **TDHMB080 Airflow - Cooling**

\*DHMB080ACV3VB<sup>A</sup> Furnace Cooling Airflow (CFM) and Power (Watts) vs. External Static

	Pressure with Filter								
	Unit Airflow		External Static Pressure						
	Outdoor	Setting		0.1	0.3	0.5	0.7	0.9	
		000 0514/4	CFM	535	558	572	580	580	
		290 CFIVI/ION	Watts	44	74	108	142	175	
			CFM	579	601	614	620	619	
		310 CFIVI/ION	Watts	51	82	118	152	187	
		220 CEM/top	CFM	622	643	655	660	659	
		330 CFIVI/1011	Watts	58	92	128	163	199	
		250 CEM/top	CFM	665	697	705	697	694	
	2	350 CFIVI/IOI	Watts	67	104	141	175	214	
	4	370 CEM/ton	CFM	709	728	738	741	737	
		570 CI W/(011	Watts	76	113	151	187	225	
		400 CEM/top	CFM	779	802	809	797	793	
		400 CFIVI/IOH	Watts	90	131	169	207	250	
		430 CFM/ton	CFM	839	854	863	862	855	
			Watts	110	152	192	231	272	
		450 CEM/top	CFM	903	917	916	906	891	
		450 CI 10//10/1	Watts	125	168	208	248	287	
		200 CEM/ton	CFM	692	712	723	726	722	
		230 01 10/1011	Watts	72	109	146	182	220	
		310 CFM/ton	CFM	747	765	774	776	771	
			Watts	85	123	162	199	238	
		330 CFM/ton	CFM	801	817	826	827	820	
			Watts	99	140	179	217	257	
		350 CFM/ton	CFM	855	870	878	877	869	
	2.5		Watts	115	157	198	237	278	
ng		370 CFM/ton 400 CFM/ton 430 CFM/ton 450 CFM/ton	CFM	909	923	930	927	918	
oli			Watts	132	177	218	259	301	
ŏ			CFM	1005	1014	1014	1003	993	
0			Watts	164	211	252	295	337	
			CFM	1072	1082	1086	1078	1065	
			Watts	196	246	291	336	381	
			CFM	1126	1134	1137	1129	1114	
			vvatts	221	212	319	300	411	
		290 CFM/ton	CFM	849	865	8/3	872	864	
			Watts	113	156	196	235	276	
		310 CFM/ton	CFIM	915	928	935	932	923	
			Walls	134	179	221	201	303	
		330 CFM/ton		980	992	997	993	982	
			CEM	1045	200	240	290	1041	
		350 CFM/ton		1040	1000	1000	1000	266	
	3		CEM	104	233	2/0	JZZ 1114	1100	
		370 CFM/ton	Watte	212	264	211	257	402	
			CEM	1211	1204	1200	1202	1105	
		400 CFM/ton	Watte	260	312	366	418	465	
			CFM	1305	1309	1309	1295	1242	
		430 CFM/ton	Watts	319	373	428	482	502	
			CFM	1370	1372	1371	1320	1242	
	450 CFM/ton		Watts	360	415	473	502	502	
	Notes:	1			1				

1. \* First letter may be "A" or "T". 2. ^ Letter may be "A" through "Z"

3. \*\* Factory setting.

4. Continuous Fan Setting: Heating or cooling airflow is approximately 50% of selected cooling value.

5. LOW 350 cfm/ton is recommended for variable speed application for COMFORT & HUMID CLIMATE setting; NORMAL is 400 cfm/ton; HIGH 450 cfm/ton is for DRY CLIMATE setting.

#### NOTE:

CONTINUOUS fan COOLING mode during operation may not be appropriate in humid climates. If the indoor air exceeds 60% relative humidity or simply feels uncomfortably humid, it is recommended that the fan only be used in the AUTO mode.

## **Airflow Adjustment**

Check inlet and outlet air temperatures to make sure they are within the range specified on the Furnace rating nameplate. If the airflow needs to be increased or decreased, see the Airflow Label on the Furnace or the unit's Service Facts for information on changing the speed of the Blower Motor for your specific model. Blower speed changes are made on the User Interface.

## INDOOR BLOWER TIMING

**Heating:** The Integrated Furnace Control module controls the Indoor Blower. The Blower start is fixed at 45 seconds after ignition. The FAN-OFF period is field selectable by the User Interface at 60, 100, 140, or 180 seconds. The factory setting is 100 seconds.

MODEL	TDHMB080ACV3VB 6	-
	ADHMB080ACV3VB	
ТҮРЕ	Downflow/Horizontal Right	-
BATINGS (2)	6	-
40% (low) heat Input BTUH	32.000	
40% (low) heat Canacity BTUH (ICS) ③	30,400	
100% (high) heat Input BTUH	80.000	
100% (high) heat Capacity BTUH (ICS) ③	76.000	
Temp, rise (Min,-Max.) °F.	35 - 65	
AFUE	96.0	
BLOWER DRIVE	DIRECT	
Diameter - Width (In.)	10 x 8	
No. Used	1	
Speeds (No.)	Variable	
CFM vs. in. w.g.	See Fan Performance Table	
Motor HP	1/2	
R.P.M.	Variable	
Volts/Ph/Hz	115/1/60	
FLA	5.2 - 6.2 ⑦	
COMBUSTION FAN - Type	Centrifugal	
Drive - No. Speeds	Direct - Variable	
Motor HP - RPM	1/50 - 5000	
Volts/Ph/Hz	115/3/60	
FLA	1.0	
FILTER — Furnished?	Yes	
Type Recommended	High Velocity	
Hi Vel. (NoSize-Thk.)	2 - 14x20 - 1 in.	
VENT — Size (in.)	2 Round	
HEAT EXCHANGER		
Type -Fired	Aluminized Steel - Type I	
-Unfired		
Gauge (Fired)	20	
ORIFICES — Main		
Nat. Gas. Qty. — Drill Size	4 — 45	
L.P. Gas Qty. — Drill Size (5)	4 — 56	
GAS VALVE	Redundant - Three Stage	
PILOT SAFETY DEVICE		
Туре	Hot Surface Igniter	
BURNERS — Type	Multiport Inshot	
Number	4	
POWER CONN. — V/Ph/Hz ④	115/1/60	
Ampacity (In Amps)	8.8	
Max. Overcurrent Protection (Amps)	15	_
PIPE CONN. SIZE (IN.)	1/2	
DIMENSIONS	H x W x D	
Crated (In.)	41-3/4 x 19-1/2 x 30-1/2	
WEIGHT		
Shipping (Lbs.)/Net (Lbs)	168 / 158	

① Central Furnace heating designs are certified to ANSI Z21.47 / CSA 2.3.

② For U.S. applications, above input ratings (BTUH) are up to 2,000 feet, derate 4% per 1,000 feet for elevations above 2,000 feet above sea level.

For Canadian applications, above input ratings (BTUH) are up to 4,500 feet, derate 4% per 1,000 feet for elevations above 4,500 feet above sea level.

③ Based on U.S. government standard tests.

④ The above wiring specifications are in accordance with National Electrical Code; however, installations must comply with local codes.

⑤ Furnace ships in natural gas configuration. The LP conversion kit used with the modulating furnace is BAYLPSS220B or BAYLPKT220B.

6 Energy Star

⑦ Check motor nameplate for actual FLA

# **MODULATING OPERATION**

The modulating gas valve provides longer heating cycles for more consistent heating comfort. Modulates from 40% to 100% in less than 1% increments of the furnace's heating capacity saving energy, while at the same time providing maximum homeowner comfort.

## COMMUNICATING MODE

Furnace is shipped ready to be connected in communicating mode using three wire hook-up using A/TCONT900 comfort control.

# ALTERNATE 24V MODE

Furnace is field configurable to 24V non-communicating mode.

### **COMFORT CONTROL**

Communicating furnace design, offers plug and play – walk away installation. Assures the entire heating and air conditioning system is set up in the proper modes to optimize the engineered performance of the matched system installed. The furnace can also be connected in 24V mode.

### NATURAL GAS MODELS

Central Heating furnace designs are certified by the American Gas Association for both natural and L.P. gas. Limit setting and rating data were established and approved under standard rating conditions using American National Standards Institute standards.

## **ENERGY EFFICIENT OPERATION**

Furnace is certified to leak 2% or less of nominal air conditioning CFM delivered when pressurized to .5" water column with all inlets, outlets, and drains sealed.

## SAFE OPERATION

The Integrated System Control has solid state devices, which continuously monitor for presence of flame, when the system is in the heating mode of operation. Dual solenoid combination gas valve and regulator provide additional safety.

## QUICK HEATING

Durable, cycle tested, heavy gauge aluminized steel heat exchanger quickly transfers heat to provide warm conditioned air to the structure. Low energy power vent blower, to increase efficiency and provide a positive discharge of gas fumes to the outside.

### **BURNERS**

Multi-port In-shot burners will give years of quiet and efficient service. All models can be converted to L.P. gas without changing burners.

### INTEGRATED SYSTEM CONTROL

Exclusively designed operational program provides total control of furnace limit sensors, blowers, gas valve, flame control and includes self diagnostics for ease of service. Also contains connection points for EAC and Humidifier.

#### **AIR DELIVERY**

The variable speed blower motor has sufficient airflow for most heating and cooling requirements and will switch from heating to cooling speeds on demand from room thermostat. The blower door safety switch will prevent or terminate furnace operation when the blower door is removed.

# SECONDARY HEAT EXCHANGER

The furnace has a special type  $29-4C^{TM}$  stainless steel secondary heat exchanger to reclaim heat from flue gases which would normally be lost.

#### STYLING

Heavy gauge steel and "wrap-around" cabinet construction is used in the cabinet with baked-on enamel finish for strength and beauty. The heat exchanger section of the cabinet is completely lined with foil faced fiberglass insulation. This results in quiet and efficient operation due to the excellent acoustical and insulating qualities of fiberglass. Built-in bottom pan and alternate bottom, left or right side return air connection provision.

# FEATURES AND GENERAL OPERATION

The High Efficiency Gas Furnaces utilize an Adaptive Heat Up Silicon Nitride Hot Surface Ignition system, which eliminates the waste of a constant burning pilot. The integrated system control lights the main burners upon a demand for heat from the room thermostat. Complete front service access.

a. Low energy power venter

b. Vent proving pressure switch.

Ingersoll Rand has a policy of continuous product and product data improvement and it reserves the right to change specifications and design without notice.





